

THE MODULATOR

Modulator Requirements

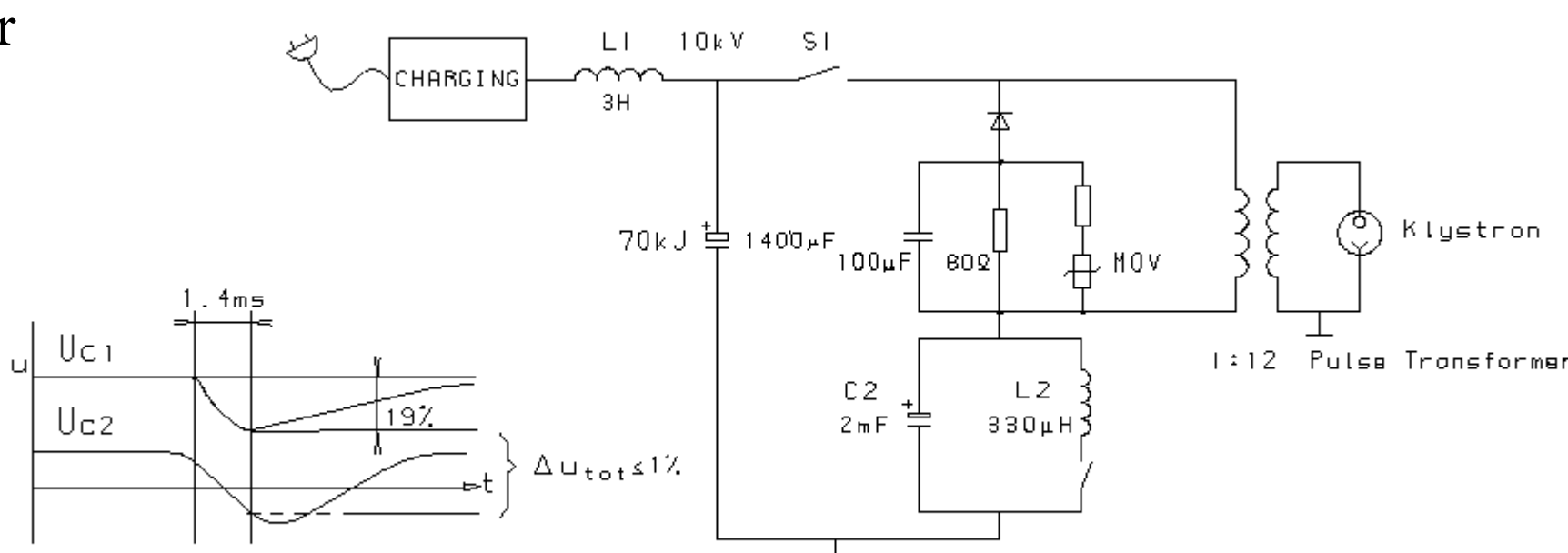
| | Typical | Maximum |
|---|---------|---------|
| Klystron Gun Voltage | 115kV | 120kV |
| Klystron Gun Current | 130A | 140A |
| High Voltage Pulse Duration (70% to 70%) | <1.7ms | 1.7ms |
| High Voltage Rise and Fall Time (0 to 99%) | <0.2ms | 0.2ms |
| High Voltage Flat Top (99% to 99%) | 1.37ms | 1.5ms |
| Pulse Flatness during Flat Top | < ±0.5% | ±0.5% |
| Pulse-to-Pulse Voltage fluctuation | < ±0.5% | ±0.5% |
| Energy Deposit in Klystron in Case of Gun Spark | <20J | 20J |
| Pulse Repetition Rate for 90% of the Modulators | 5Hz | 5Hz |
| Pulse Repetition Rate for 10% of the Modulators | 10Hz | 10Hz |
| Transformer Ratio | 1:12 | 1:12 |
| Filament Voltage | 9V | 11V |
| Filament Current | 50A | 60A |

The Fermilab Type Bouncer Modulator

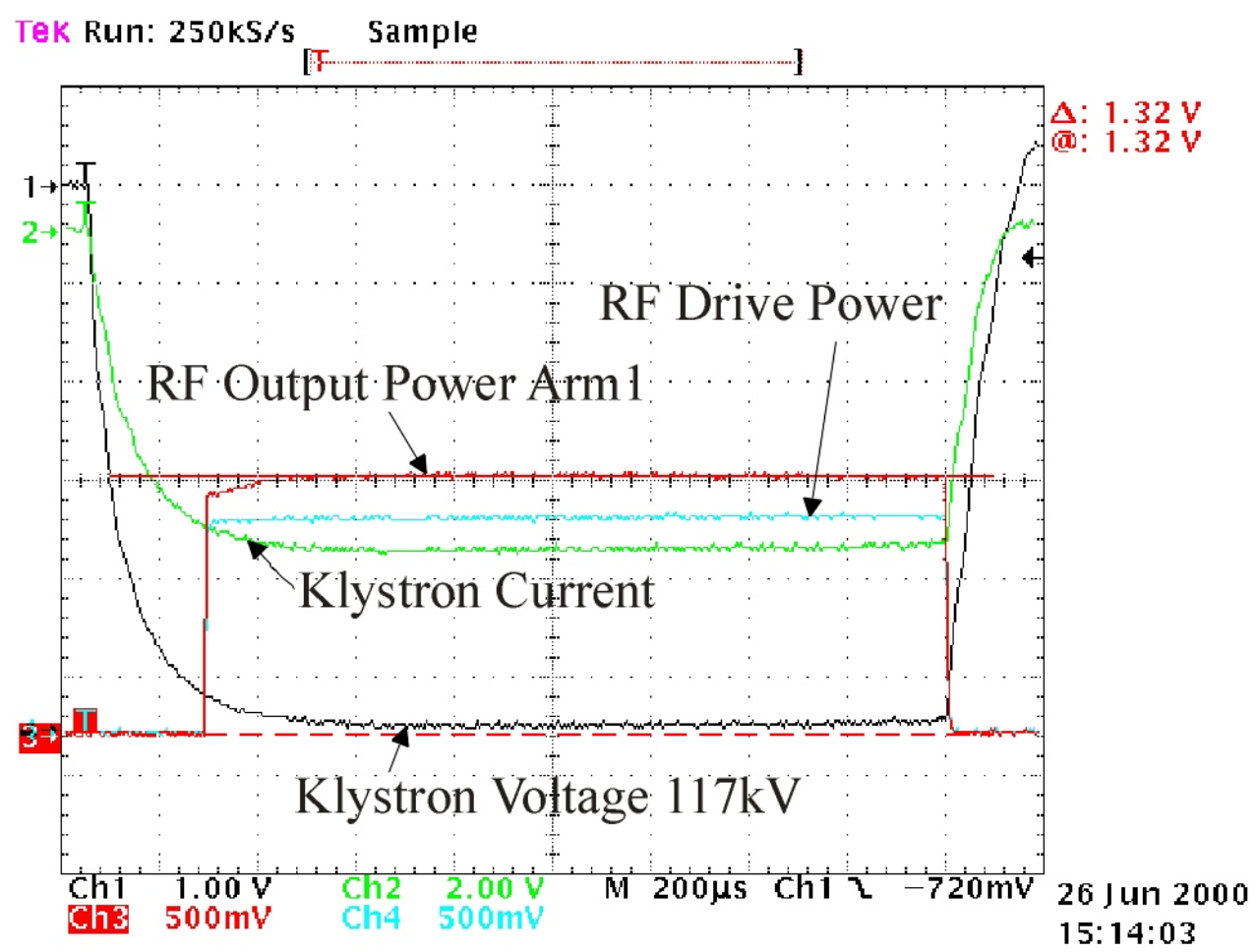


One of the Fermilab Type Bouncer Modulators at TTF

The first Modulator is in operation since 1994



Bouncer Modulator Circuit Diagram (schematic)



Waveforms at the Fermilab type Bouncer Modulator with a Multibeam Klystron installed

The Next Generation Bouncer Modulator

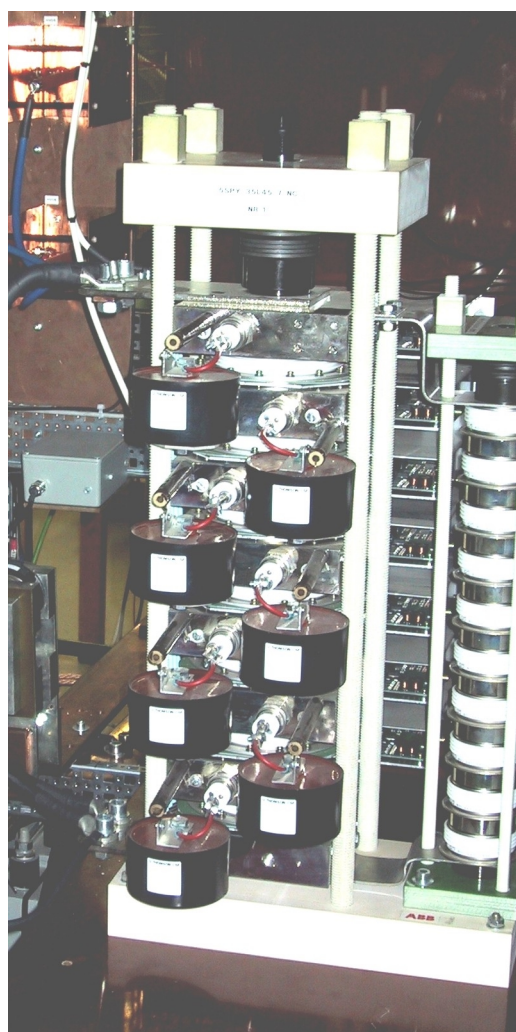
- Features:
- Constant Power High Voltage Power Supply
 - Integrated Gate Commutated Thyristor (IGCT) Switch instead of IGBT or GTO Technology
 - Lower Leakage Inductance Pulse Transformer
 - Partially Industry manufactured



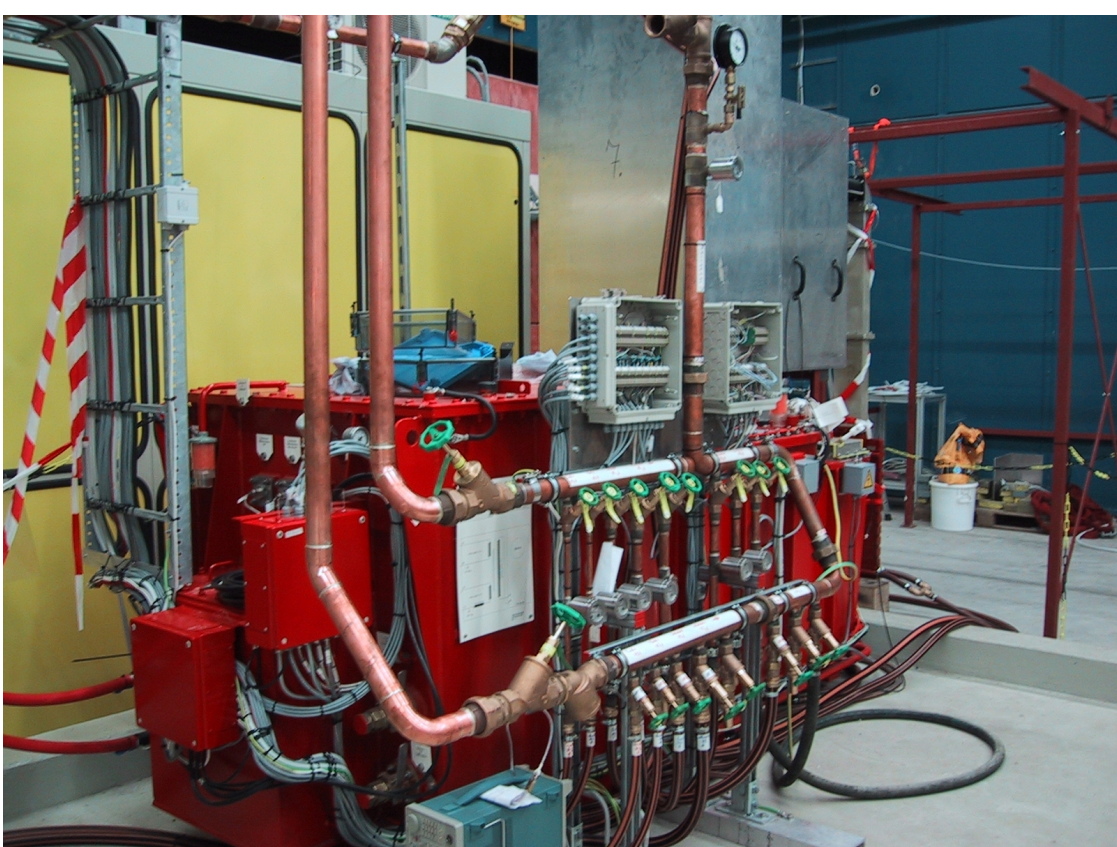
HVPS

Capacitor Bank

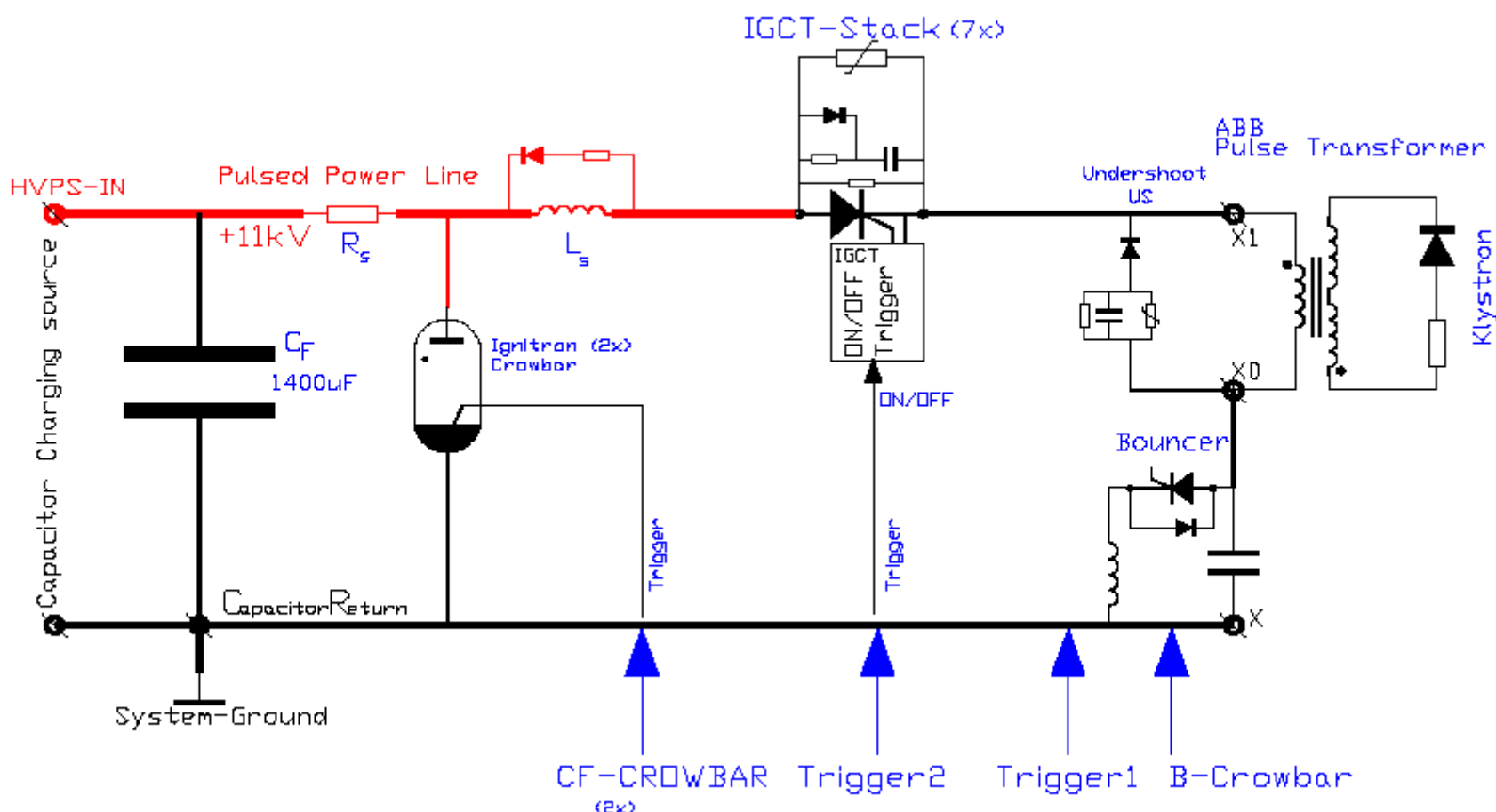
Bouncer



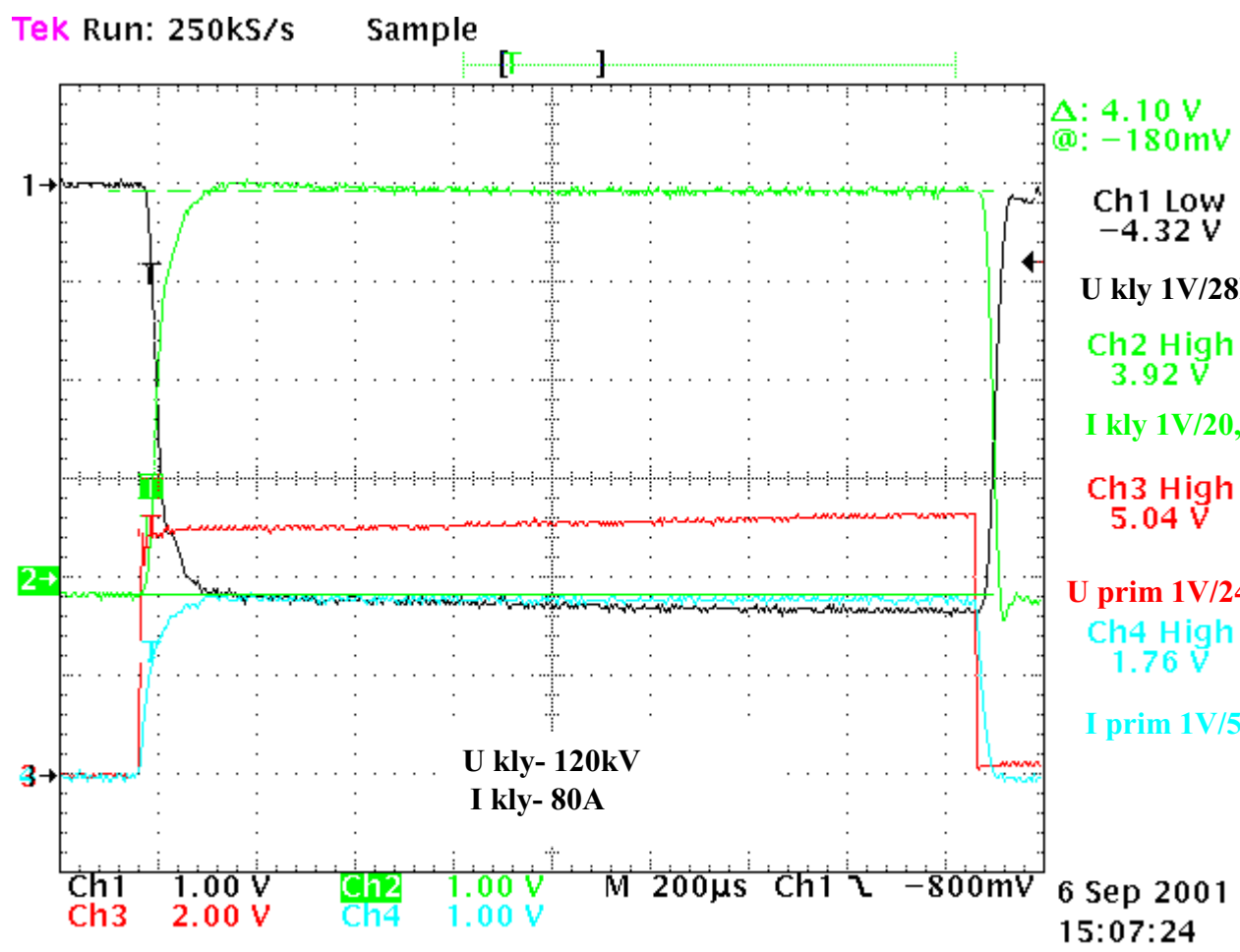
The IGCT Stack



The Pulse Transformer

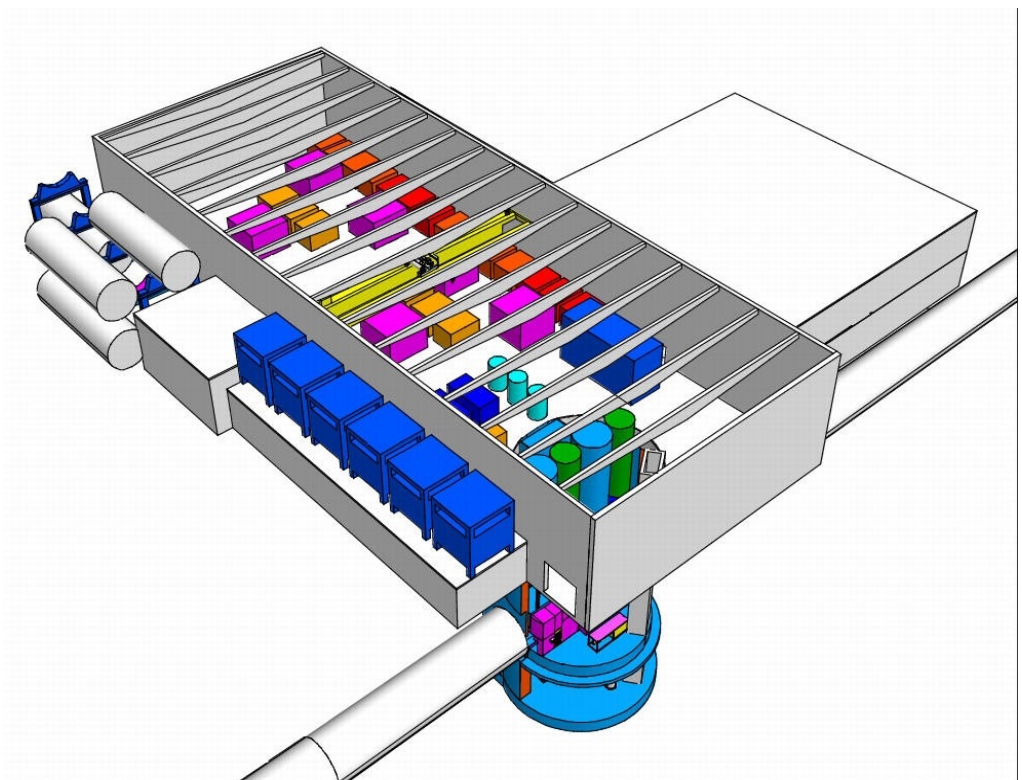


Modulator Circuit

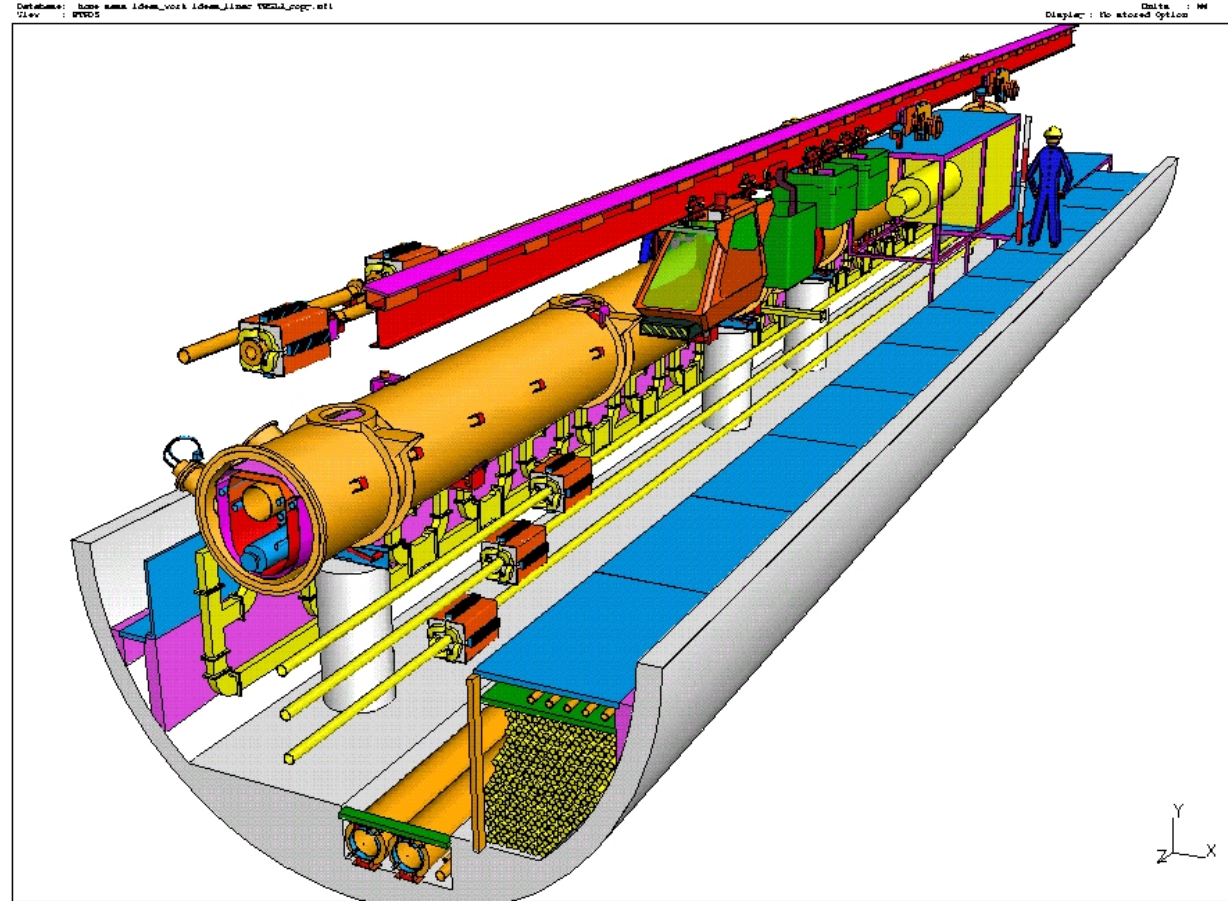


Waveforms at the Next Generation Bouncer Modulator with a 5MW Klystron installed

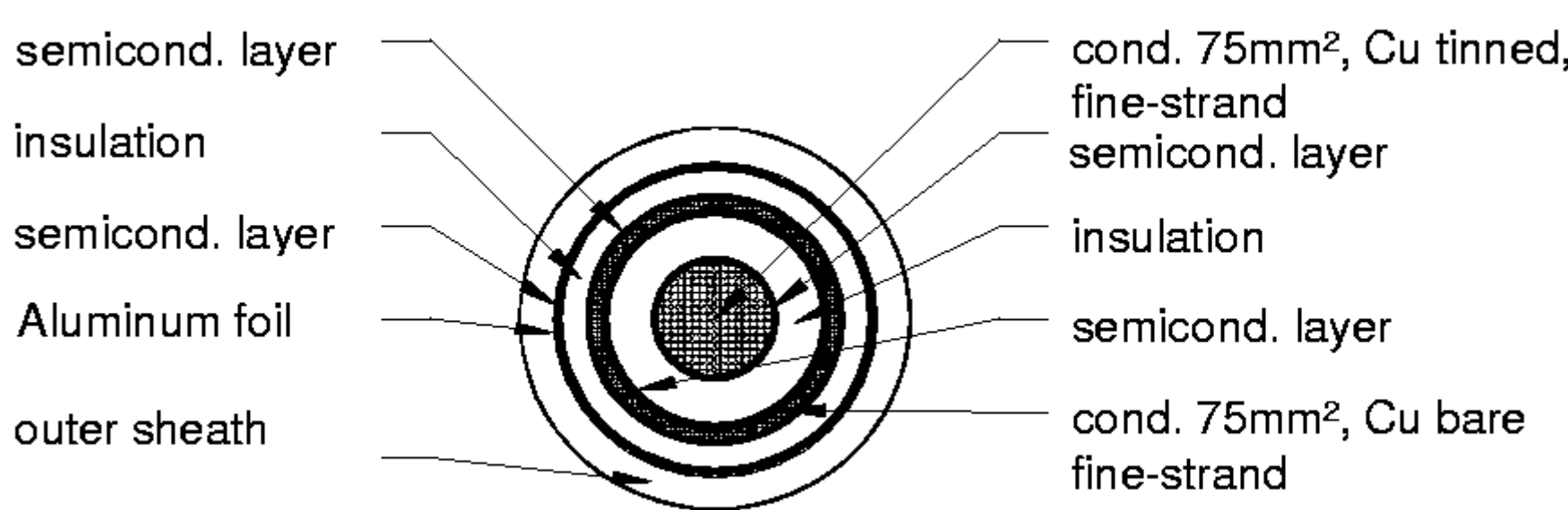
Installation



Modulator Hall and Kryo Hall



Pulse Transformer and Klystron in the Tunnel



The High Voltage Pulse Cable

Power Requirements and Efficiency

| | |
|---|--------|
| RF peak power per RF station | 9.7MW |
| Duty cycle | 0.685% |
| Average RF power available per RF station | 66kW |
| Klystron efficiency | 65% |
| Modulator efficiency | 85% |
| Total efficiency | 55% |
| AC power per RF station | 120kW |
| Auxiliary power per RF station incl. LLRF and waveguide tuner | 14kW |
| Total wall plug power per station | 134kW |
| Number of active stations | 560 |
| Total wall plug power | 75MW |